## HydraMax® Home

Installation Guide 1-Bucket



#### **THANK YOU!**

Welcome to the world of hydroponics with the HydraMax Recirculated Deep Water Culture System (RDWC)! We are thrilled to have you as part of our hydroponic community and would like to express our sincere gratitude for choosing the HydraMax system. Assembling your RDWC system is a breeze, designed with simplicity and efficiency at its core. Our comprehensive instructions and user-friendly design ensure a quick and hassle-free setup process. Get ready to unlock the full potential of your plants as they thrive in the oxygen-rich, nutrient-dense environment created by the HydraMax RDWC. Experience the wonders of hydroponics like never before!

#### Before you begin...

To ensure a smooth assembly process, there are a couple items you'll need. Firstly, make sure you have some teflon tape on hand to secure the pump adapter fittings effectively. This tape will provide a reliable seal, preventing any potential leaks. Additionally, having a pair of adjustable pliers will come in handy for securely tightening the threaded fittings. These pliers allow you to achieve a snug fit, ensuring the components are firmly connected.

#### System at a Glance



#### **Pump Assembly**

Pump Assembly

Start by applying Teflon tape to the pump adapters, then assemble the parts as illustrated. Before pushing the tubing over the barbs of the pump and circulator, place spring clamps on both ends of the tubing. Finally, slide the spring clamps over the barbs to secure the tubing in place.



Apply 2-3 wraps of Teflon tape to the threads as shown.



Tigten the adapter to the pump until they are snug. Do not over-tighten.

Circulator

**Circulator Tubing** 

**Qwik-Lok Adapter** 

**Spring Clamp** 

**Tubing Adapter** 

Pump

## **Bucket Assembly**

Bucket Assembly





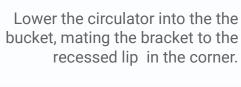
Insert the drain fitting with gasket from inside the bucket and tighten the nut below.

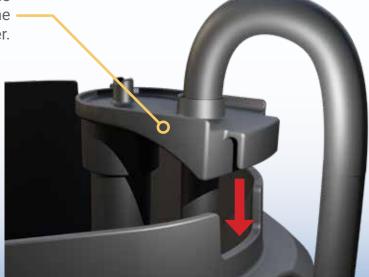


# Final Assembly

Final Assembly







# **Latched Position Locked Position Open Position**

## **Qwik-Lok Operation**

Qwik-Lok Operation

To connect a Qwik-Lok hose, with the blue ring in the "latched" position, simply push the hose onto the fitting.

Once connected, slide the blue ring to the "locked" position.

To disconnect, hold the blue ring with two fingers and pull the hose off of the fitting in one motion.

## Adding a Chiller

Assembly Diagram



Buckets and other components removed for clarity.